



JAPANESE  
INDUSTRIAL  
STANDARD

Translated and Published by  
Japanese Standards Association

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**JIS B 9715** : 2013

(ISO 13855 : 2010)

(JMF)

**Safety of machinery—Positioning of  
safeguards with respect to the  
approach speeds of parts of the  
human body**

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ICS 13.110

Reference number : JIS B 9715 : 2013 (E)

Date of Establishment: 2006-11-25

Date of Revision: 2013-05-25

Date of Public Notice in Official Gazette: 2013-05-27

Investigated by: Japanese Industrial Standards Committee  
Standards Board

Technical Committee on Industrial Machinery

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JIS B 9715:2013, First English edition published in 2013-11

Translated and published by: Japanese Standards Association  
4-1-24, Akasaka, Minato-ku, Tokyo, 107-8440 JAPAN

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Printed in Japan

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## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Health, Labour and Welfare and the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Machinery Federation (JMF) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS B 9715**:2006 is replaced with this Standard.

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# Safety of machinery—Positioning of safeguards with respect to the approach speeds of parts of the human body

## Introduction

This Japanese Industrial Standard has been prepared based on the second edition of **ISO 13855** published in 2010 without any modifications of the technical contents and the structure.

The portions with dotted underlines are the matters not given in the corresponding International Standard.

This Standard is a type-B standard as stated in the Foreword of **JIS B 9700**.

The effectiveness of certain types of safeguard described in this Standard to minimize risk relies, in part, on the relevant parts of that equipment being correctly positioned in relation to the hazard zone. In deciding on these positions, a number of aspects are taken into account, such as:

- the necessity of a risk assessment according to **JIS B 9700**;
- the practical experience in the use of the machine;
- the overall system stopping performance;
- the time taken to ensure the safe condition of the machine following operation of the safeguard, for example to stop the machine;
- the bio-mechanical and anthropometric data;
- any intrusion by a part of the body towards the hazard zone until the protective device is actuated;
- the path taken by the body part when moving from the detection zone towards the hazard zone;
- the possible presence of a person between the safeguard and the hazard zone;
- the possibility of undetected access to the hazard zone.

## 1 Scope

This Standard establishes the positioning of safeguards with respect to the approach speeds of parts of the human body.

It specifies parameters based on values for approach speeds of parts of the human body and provides a methodology to determine the minimum distances to a hazard zone from the detection zone or from actuating devices of safeguards.

The values for approach speeds (walking speed and upper limb movement) in this Standard are time tested and proven in practical experience. This Standard gives guidance for typical approaches. Other types of approach, for example running, jumping or falling, are not considered in this Standard.