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APPENDIX 14-1 ASTM METHODS APPLICABLE TO PROTECTIVE CLOTHING

Test Methods for **Physical Properties**

F 1790	Measuring Cut Resistance of Materials Used in Protective Clothing
F 1414	Measurement of Cut Resistance to Chain Saw in Lower Body (Legs) Protective Clothing
F 1458	Measurement of Cut Resistance to Chain Saw of Foot Protective Devices
F 1358	Effects of Flame Impingement on Materials Used in Protective Clothing Not Designated Primarily for Flame Resistance
F 955	Evaluating Heat Transfer Through Materials for Protective Clothing Upon Contact with Molten Substances
F 1291	Measuring Thermal Insulation of Clothing Using a Heated Mannequin
F 1060	Thermal Protective Performance of Materials for Protective Clothing for Hot Surface Contact
F 1342	Protective Clothing Material Resistance to Puncture
D 1117	Nonwoven Fabrics (Abrasion, Breaking, Bursting, Seam Strength, Rigidity, Tear, Thickness)
D 3389	Coated Fabrics Abrasion Resistance (Rotary Platform, Double-Head Abrader) D 2136 Coated Fabrics-Low-Temperature Bend Test (Brittleness)
D 2137	Rubber Property- Brittleness Point of Flexible Polymers and Coated Fabrics
D 746	Brittleness Temperature of Plastics and Elastomers by Impact
D 3787	Bursting Strength of Knitted Goods-Constant-Rate-of-Traverse (CRT) Ball Burst Test
D 1230	Flammability of Apparel Textiles
D 4723	Descriptions of Textile Heat and Flammability Test Methods and Performance Specifications
D 4804	Determining the Flammability Characteristics of Nonrigid Solid Plastics
D 671	Flexural Fatigue of Plastics by Constant-Amplitude-of-Force
D 430	Rubber Deterioration-Dynamic Fatigue
D 1683	Failure in Sewn Seams of Woven Fabrics
D 1043	Stiffness Properties of Plastics as a Function of Temperature by Means of a Torsion Test
D 1053	Rubber Property- Stiffening at Low Temperatures Flexible Polymers and Coated Fabrics
D 1388	Stiffness of Fabrics

APPENDIX 14-1 ASTM METHODS APPLICABLE TO PROTECTIVE CLOTHING (Cont.)

D 4032	Stiffness of Fabric by the Circular Bend Procedure
D 2582	Puncture-Propagation Tear Resistance of Plastic Film and Thin Sheeting
D 412	Vulcanized Rubber and Thermoplastic Rubbers and Thermoplastic Elastomers- Tension
D 2261	Tearing Strength of Fabrics by the Tongue (Single Rip) Procedure (Constant-Rate-of-Extension Tensile Testing Machine)
D 2061	Strength Tests for Zippers

Test Methods for **Chemical Resistance**

F 903	Resistance of Protective Clothing Materials to Penetration by Liquids
F 1052	Pressure Testing of Vapor Protective Ensembles (Gas Penetration)
F 1359	Liquid Penetration Resistance of Protective Clothing or Protective Ensembles Under a Shower Spray While on a Mannequin
F 739	Resistance of Protective Clothing Materials to Permeation by Liquids or Gases
F 1407	Resistance of Chemical Protective Clothing Materials to Liquid- Permeation Cup Method
F 1383	Resistance of Protective Clothing Materials to Liquids or Gases Under Conditions of Intermittent Contact (Permeation)
D 518	Rubber Deterioration-Surface Cracking
F 484	Stress Crazing of Acrylic Plastics in Contact with Liquid or Semi-Liquid Compounds
D 543	Evaluating the Resistance of Plastics to Chemical Reagents (Degradation)
D 3395	Rubber Deterioration-Dynamic Ozone Cracking in a Chamber
D 471	Rubber Property-Effect of Liquids (Swelling and Solubility)
D 1746	Transparency of Plastic Sheeting

Test Methods for **Aerosol** Penetration Resistance

F 1819	Test Method for Resistance of Materials used in Protective Clothing to Penetration by Synthetic Blood Using a Mechanical Pressure Technique
F 1671	Resistance of Materials Used in Protective Clothing to Penetration by Blood-Borne Pathogens Using ϕ -X174 Bacteriophage Penetration as a Test System

APPENDIX 14-1 ASTM METHODS APPLICABLE TO PROTECTIVE CLOTHING (Cont.)

- F 1671 Resistance of Protective Gloves to Penetration by **Blood-Borne Pathogens** Using ϕ -X174 Bacteriophage Penetration as a Test System
- F 1862 Resistance of Medical Face Masks to Penetration by Synthetic Blood (Horizontal Projection of Fixed Volume at a Known Velocity)
- F 1670 Resistance of Materials Used in Protective Clothing to Penetration by Synthetic **Blood**
- D 5151 Test Method for Detection of Holes in **Medical** Gloves

Performance **Specification** for:

- F 1002 Protective Clothing for Use by Workers Exposed to Specific Molten Substances and Related **Thermal** Hazards

Practice for:

- F 1154 Qualitatively Evaluating the Comfort, **Fit**, Function, and Integrity of Chemical Protective Suit Ensembles
- F 1301 **Labeling** Chemical Protective Clothing
- F 1461 Chemical Protective Clothing **Program**
- F 1731 Body Measurements and **Sizing** of Fire and Rescue Services Uniforms and Other Thermal Hazard Protective Clothing

Guide for:

- F 1001 Selection of **Chemicals** to Evaluate Protective Clothing Materials
- F 1186 **Classification of Chemicals** According to Functional Groups
- F 1194 **Documenting** the Results of Chemical Permeation Testing on Materials Used in Protective Clothing
- F 1296 **Evaluating** Chemical Protective Clothing
- F 1449 Care and Maintenance of **Flame** Resistance and Thermal Protective Clothing

Terminology for:

- F 1494–94 Protective Clothing

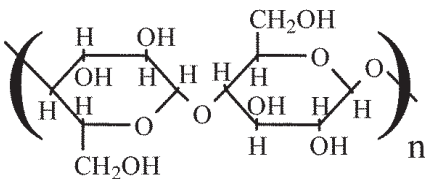
APPENDIX 14-2 COMMON POLYMERIC STRUCTURES USED IN CPC

Name (constituents)	Repeating unit(s)
Elastomers and other plastics	
Butyl (97% isobutylene/3% isoprene copolymer)	$\left[\left(\begin{array}{c} \text{CH}_3 \\ \\ -\text{C}-\text{CH}_2- \\ \\ \text{CH}_3 \end{array} \right)_x \left(-\text{CH}_2-\underset{\text{CH}_3}{\underset{ }{\text{C}}}=\text{CH}-\text{CH}_2- \right)_y \right]_n$
Chlorobutyl (butyl rubber with Cl atoms substituted randomly for H atoms)	see Butyl
Chlorinated polyethylene (polyethylene with 36–45% by weight; Cl atoms substituted randomly for H atoms)	see Polyethylene
EVA/PE (blend of 14% ethylene/vinyl acetate copolymer; 86% polyethylene)	$\left[\left(-\text{CH}_2-\text{CH}_2- \right)_x \left(-\text{CH}_2-\underset{\text{O}}{\underset{ }{\text{C}}}-\text{CH}- \right)_y \right]_n ; \left(-\text{CH}_2-\text{CH}_2- \right)_n$ $\begin{array}{c} \\ \text{C}=\text{O} \\ \\ \text{CH}_3 \end{array}$
EVOH (ethylene/vinyl alcohol copolymer)	$\left[\left(-\text{CH}_2-\text{CH}_2- \right)_x \left(-\text{CH}_2-\underset{\text{OH}}{\underset{ }{\text{C}}}-\text{CH}- \right)_y \right]_n$
Fluorine/Chloroprene (Viton chloroprene laminate)	see Viton and Neoprene
FEP, fluorinated ethylene propylene resin (hexafluoropropylene/tetrafluoroethylene copolymer)	$\left[\left(-\text{CF}_2-\underset{\text{CF}_3}{\underset{ }{\text{C}}}- \right)_x \left(-\text{CF}_2-\text{CF}_2- \right)_y \right]_n$
FEP/TFE (FEP; tetrafluoroethylene blend)	FEP; $\left(-\text{CF}_2-\text{CF}_2- \right)_n$
Natural rubber (isoprene)	$\left(-\text{CH}_2-\underset{\text{CH}_3}{\underset{ }{\text{C}}}=\text{CH}-\text{CH}_2- \right)_y$

APPENDIX 14-2 COMMON POLYMERIC STRUCTURES USED IN CPC (Cont.)

Name (constituents)	Repeating unit(s)
Elastomers and other plastics	
NBR, Nitrile (random or alternating copolymer of acrylonitrile/butadiene)	$\left[\left(\begin{array}{c} \text{CN} \\ \\ -\text{CH}-\text{CH}_2- \end{array} \right)_x \left(-\text{CH}_2-\text{CH}=\text{CH}-\text{CH}_2- \right)_y \right]_n$
Neoprene (chloroprene)	$\left(-\text{CH}_2-\overset{\text{Cl}}{\underset{ }{\text{C}}}=\text{CH}-\text{CH}_2- \right)_n$
Neoprene/SBR (chloroprene; styrene butadiene blend)	see Neoprene; SBR
Neoprene/natural (chloroprene; isoprene blend)	see Neoprene; Natural rubber
Polyethylene (ethylene)	$\left(-\text{CH}_2-\text{CH}_2- \right)_x$
PVA (vinyl alcohol)	$\left(\begin{array}{c} \text{OH} \\ \\ -\text{CH}-\text{CH}_2- \end{array} \right)_x$
PVC (vinyl chloride)	$\left(\begin{array}{c} \text{Cl} \\ \\ -\text{CH}-\text{CH}_2- \end{array} \right)_x$
PVC/Nitrile (blend)	see PVC; NBR
Saran (85% vinylidene chloride/15% vinyl chloride copolymer)	$\left[\left(\begin{array}{c} \text{Cl} \\ \\ -\text{C}-\text{CH}_2- \\ \\ \text{Cl} \end{array} \right)_x \left(\begin{array}{c} \text{Cl} \\ \\ -\text{CH}-\text{CH}_2- \end{array} \right)_y \right]_n$
Saranex (laminated of polyethylene (Tyvek and Saran)	see structures elsewhere

APPENDIX 14-2 COMMON POLYMERIC STRUCTURES USED IN CPC (Cont.)

Name (constituents)	Repeating unit(s)
Elastomers and other plastics	
SBR (25% styrene/75% butadiene random copolymer)	$\left[\left(\text{CH}(\text{C}_6\text{H}_5) - \text{CH}_2 - \right)_x \left(-\text{CH}_2 - \text{CH} = \text{CH} - \text{CH}_2 - \right)_y \right]_n$
Viton (hexafluoropropylene/vinylidene fluoride random copolymer)	$\left[\left(\text{C}(\text{F})_2 - \text{C}(\text{F})(\text{CF}_3) - \right)_x \left(-\text{CH}_2 - \text{C}(\text{F})_2 - \right)_y \right]_n$
Vitrile (Viton; nitrile blend)	see Viton; NBR
Trionic (natural; neoprene; carboxylated nitrile blend)	see Natural; Neoprene; NBR (carboxylated nitrile has carboxyl groups at the end of the polymer chains)
Urethane (condensation product of a polyisocyanate and a polyol)	$\left(-\text{O}-\text{R}-\text{O}-\underset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{NH}-\text{R}'-\text{NH}-\underset{\text{O}}{\underset{\parallel}{\text{C}}}- \right)_n$
Commonly Coated Fabrics	
Cellulose or cotton (polysaccharide, or polyalcohol)	
Disposagard (cellulose reinforced with nylon scrim)	see Cellulose
Duragard (non-woven polypropylene fibers)	$\left(-\text{CH}_2 - \underset{\text{CH}_3}{\underset{ }{\text{CH}}} - \right)_n$
Fiberglass (fibers of glass, usually coated with silicone or silanes)	May be added to many polymers (polyester, polypropylene, nylon)